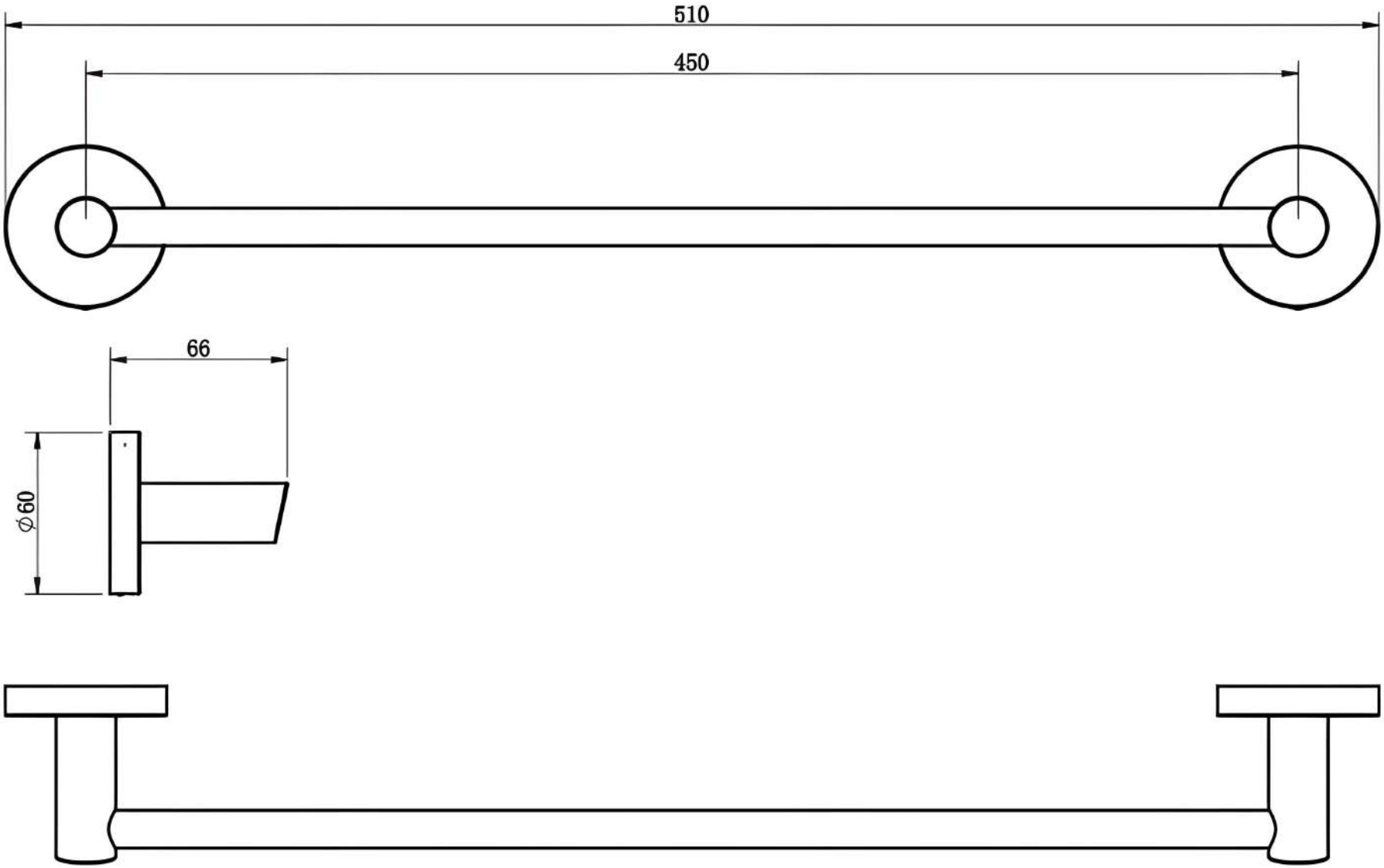
510
450
66
ϕ60